



## Office of the Director of Boiler,Gujarat State

3rd Floor, D Block, Bahumali Bhawan,Manjushri Mill Compound, Asarva, Girdharnagar  
Ahmedabad- 380004.

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No. DOB/TECH/2020/CA062020-20210000609

Date:29/09/2020

To,  
IMPEL CAST PVT LTD,  
PLOT-2612, ROAD-D, RANTI GATE, GIDC METODA,360021

Sub : New Approval of your workshop for **Manufacturing of Investment Casting** under inspection of IBR - 1950 Code.

- Ref: 1. Your application no.A0032020-20210000941 dtd. 14-09-2020  
2. This office Inward no.2020BWCIB1707036218 dtd. 14-09-2020  
3. Visit dtd. 23-09-2020 of Shri R.L.PATEL Deputy Director of Boilers-Rajkot  
on for varification of Workshop Facilities,Staff,Tools & Tackles & their  
letter no.A0032020-20210000941 dtd.29-09-2020  
4. Government of Gujarat Notification No. GR - 2007 - 73 - IBA - 1099 - 1895 ( I ) - M - ( 3 )  
dtd. 31/08/2007

Sir,

With reference to above you subject & refered letter you are permitted for "**Manufacturing of Investment Casting**" under inspection of IBR -1950 for **Two** year . i.e from **29/09/2020** to **28/09/2022** subject to conditions as per Annexure

Online receipt No.1535398 of Rs.10000.00 dtd.15/09/2020 for registration fees is received.  
Also you shall apply for renewal of their firm recognition at least two months before the expiry of said period.

**Yours Faithfully,**

**Shri A.A.SHAH**  
**Director of Boilers,**  
**Gujarat State, Ahmedabad.**

Copy to: D.O.B / TECH /2020 /CA062020-20210000609 29/09/2020 Dated  
Shri R. L. patel, Deputy Director of Boilers, Rajkot For information & necessary action.

## **Annexure**

- 1 Pouring of heat must be done in the presence of the Competent Person.
- 2 Drawing of the casting must be got approved from the undersigned before doing heat pouring.
- 3 Chemical / Physical testing to be carried out in your In-house laboratory in presence of Competent Person.
- 4 Heat treatment should be carried out in presence of Competent Person and NDT to be carried out by out source as per requirement of the Specification or Code if required.
- 5 Casting must be offered for verification and stamping on completion of pouring.
- 6 Fee of Rs.150/- per heat should be paid in Government Treasury and original chalan to be submitted in the respective office.
- 7 Before final inspection and identification of casting physical and chemical test reports should be submitted to divisional office or this office for approval.
- 8 You shall have to carryout pouring of heat as per instructions issued from time to time either by Competent Person or by Inspecting Authority.
- 9 You will have to inform this office immediately if there is any change in the existing name of the company.
- 10 Any change in the existing Director / technical staff should be intimated to this office.
- 11 This permission can be withdrawn at any time without giving notice if the workmanship is found unsatisfactory.